



Validation of a Magnetic Bead Mixer on an Automated Next-Generation Sequencing Library Preparation System

Reduced costs and higher throughput have made next-generation sequencing (NGS) more accessible to users in such diverse fields as diagnostics, infectious disease, food safety and public health. NGS has revolutionized these areas as a result of its ability to produce genomes on an unprecedented scale¹⁻⁴ in less time and at a lower cost. Increased capacity has created a challenge: establishment of an automated library preparation workflow to enable reliable and robust sequencing.

For every application of NGS there is a specific protocol to convert the source nucleic acid to a standard DNA library. The basic NGS library preparation procedure involves nucleic acid isolation, adapter and bar-code ligation, DNA fragment size selection, amplification and amplification reaction cleanup.

Magnetic beads play a significant role in many of these steps, highlighting the need for their uniform distribution (*Table 1*). An efficient bead mixer placed on the deck of a robotic workstation can potentially keep the beads uniformly suspended in the source tube or reservoir before being distributed to the target wells of the library preparation plate.⁵ Since the beads are precious and supplied in small volume, the mixer is expected to minimize dead volume. In addition, bead mixers provide advantages over pipet mixing, as the latter results in the beads clumping or sticking inside the pipet tips, which leads to inefficient mixing and nonuniform distribution of the beads onto the target plate.

The study presented in this article demonstrates use of a bead mixer installed on the VERSA 1100 NGS library preparation workstation (Aurora Biomed, Vancouver, B.C.).

Materials and methods

Determination of uniform bead distribution

The materials and methods from Gill et al.⁵ were used to validate a bead mixer installed on the VERSA 1100 workstation. The magnetic beads were suspended in 5 mL of lysis solution used for nucleic acid isolation; the tube containing the beads was inserted into the bead mixer. Next, using the system's single-channel functionality, 20 μ L of beads was automatically distributed from the bead mixer to each well of a 96-well multiple-well plate. The sampling was carried out in replicates of $n = 10$ to check the uniform distribution of the beads. The beads from each well of the target plate were resuspended in 1 mL of distilled water to read OD₆₀₀ on the Spectrumlab 22PC spectrophotometer (Spectrumlab, Shanghai, China).

Automated NGS library preparation

The VERSA 1100 NGS automated liquid handling library preparation workstation was further evaluated for its ability to produce high-quality,

Table 1 – Applications of magnetic beads in next-generation sequencing

- Unraveling the genomic targets of small molecules⁶
- High-resolution digital profiling of the epigenome⁷
- Sequencing pools of individuals—mining genome-wide polymorphism⁸
- Isolation of mutant genes from forward genetic screens⁹
- Genomic DNA sequencing of microbial species from single cells¹⁰
- Whole-genome sequencing on the reconstruction of human population history¹¹
- Comparative primate genomics¹²
- Ribosome profiling: new views of translation, from single codons to genome scale¹³
- Bacterial genome sequencing in the clinic¹⁴
- Single-cell sequencing of whole-organism science¹⁵
- Cancer genome-sequencing study design¹⁶
- Disease-targeted sequencing¹⁷
- De novo mutations in human genetic disease¹⁸
- Sequencing of human microbiome for at the interface of health and disease¹⁹
- Protein–RNA interactions²⁰
- Exome sequencing²¹
- RNA sequencing²²
- Charting histone modifications and the functional organization of mammalian genome²³
- Prokaryotic transcriptomics²⁴

consistent libraries for NGS on the Ion Torrent PGM (Life Technologies, Grand Island, N.Y.). In the NGS library preparation protocol, the bead mixer was used for cleanup procedures for both the unamplified and amplified libraries, including first-round purification, second-round purification and fragment size selection as per the manufacturer's protocol. Agencourt AMPure XP magnetic beads (Beckman Coulter Inc., Brea, Calif.) were used for cleanup. The Ion AmpliSeq library preparation kit and Ion AmpliSeq ready-to-use cancer panel kit (Life Technologies Inc.) screened the loci

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listed for allelic frequency associated with cancer hot spots. The Ion PGM sequencer (Life Technologies) was used to generate the NGS data.

Results and discussion

Automated bead distribution and consistent bead delivery

Previous validation studies on installation of the bead mixer on the VERSA 1100 NGS library preparation workstation were encouraging.⁵ This process, as shown in *Figure 1*, was validated for distribution of the magnetic beads prior to its application for AMPure XP beads for NGS library preparation. *Figure 2* shows a standard curve that was generated with the OD₆₀₀ values from a spectrophotometer obtained with manually mixed bead suspensions. The bead concentrations delivered by the VERSA liquid handling workstation were uniform, consistent and reproducible (*Figure 3*).

Library preparation on the VERSA 1100

NGS is of great benefit in cancer diagnostics: it enables practitioners to examine specific sets of single-nucleotide polymorphisms (SNPs) and genes associated with patient tumor biopsies that have established relevancy to a particular cancer phenotype. It also aids in diagnosis and helps guide treatment.³ Purified amplified library concentrations for positive and negative controls from both the manual and automated procedures were found to be within the acceptable limits for sequencing analysis, demonstrating the VERSA's suitability for library preparations (*Table 2*). The SNP frequency of nucleotides determined from manual and automated performance was comparable, showing high correlation values across all libraries (*Table 3*). Manual and automated library correlations (r^2) for both the positive and negative controls (*Table 4*) demonstrate the system's high reproducibility; this can be attributed to the uniform distribution of magnetic beads and accurate pipetting.

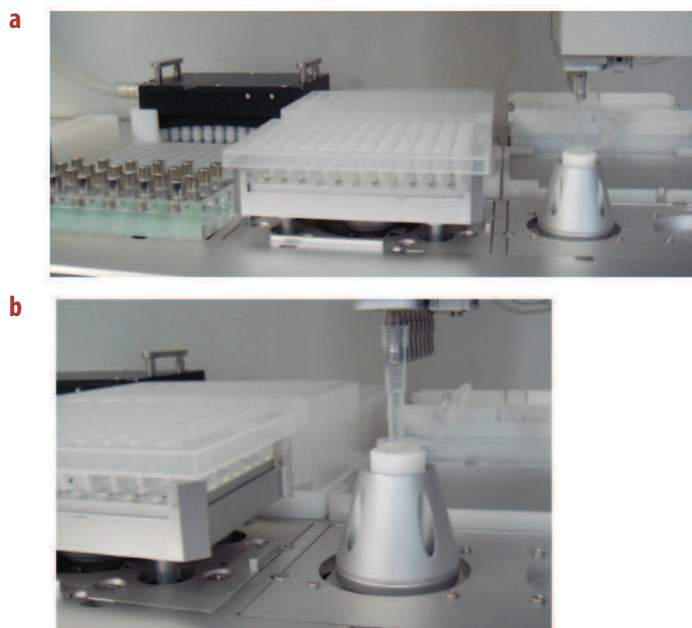


Figure 1 – Bead mixer installed on the deck of VERSA 1100 NGS library preparation workstation.

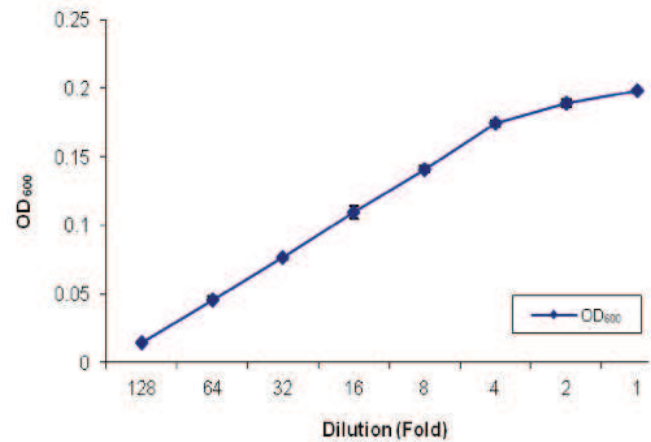


Figure 2 – Standard curve of the magnetic bead suspension prepared by manual suspension ($n = 3$).

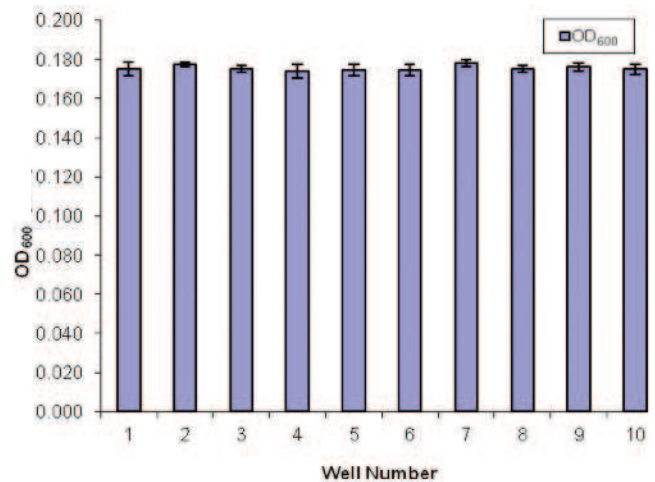


Figure 3 – Automated distribution of the magnetic bead suspension (automated mixing) to the target well of the multiple-well plate for nucleic extraction or purification ($n = 3$).

Table 2 – Purified amplified library concentrations for positive and negative controls from the manual and automated procedures within the acceptable limits

Tube No.	Sample ID	Qubit Reading (ng/mL)	Library Conc. (ng/mL)	QC
1A	POS Ctrl_2 (Manual Library)	78.1	1562	PASSES QC
2A	POS Ctrl_2a	71.9	1438	PASSES QC
3A	NEG Ctrl _a	81.8	1636	PASSES QC
4A	POS Ctrl_2b	71.5	1430	PASSES QC
5A	NEG Ctrl _b	86.2	1724	PASSES QC
6A	POS Ctrl_2c	60.6	1212	PASSES QC
7A	NEG Ctrl _c	101.0	2020	PASSES QC
8A	NEG Ctrl (Manual Library)	93.9	1878	PASSES QC

Table 3 – SNP frequency of nucleotides determined form manual and automated performance

POS Ctrl Manual Library	Frequency	VERSA_2A	Frequency
ABL1_133738370_SNP>G	14.8	ABL1_133738370_SNP>G	12.1
APC_112175770_SNP>A	79.5	APC_112175770_SNP>A	79.5
BRAF_140453136_SNP>T	23.1	BRAF_140453136_SNP>T	23.6
CDKN2A_21971153_SNP>A	19.7	CDKN2A_21971153_SNP>A	18.5
CTNNB1_41266134_DEL>-	14.0	CTNNB1_41266134_DEL>-	16.5
EGFR_55242487_SNP>T	21.8	EGFR_55242487_SNP>T	21.7
EGFR_55249063_SNP>A	75.1	EGFR_55249063_SNP>A	75.6
EGFR_55249071_SNP>T	18.5	EGFR_55249071_SNP>T	20.6
EGFR_55259515_SNP>G	14.2	EGFR_55259515_SNP>G	12.1
ERBB4_212812097_SNP>C	46.3	ERBB4_212812097_SNP>C	45.6

Table 4 – Correlation of manual and automated libraries

Automated library versus positive control manual library (r ²)	Automated library versus negative control manual library (r ²)
0.997	0.998
0.995	0.998
0.995	0.999
0.993	0.982
0.994	
0.995	

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